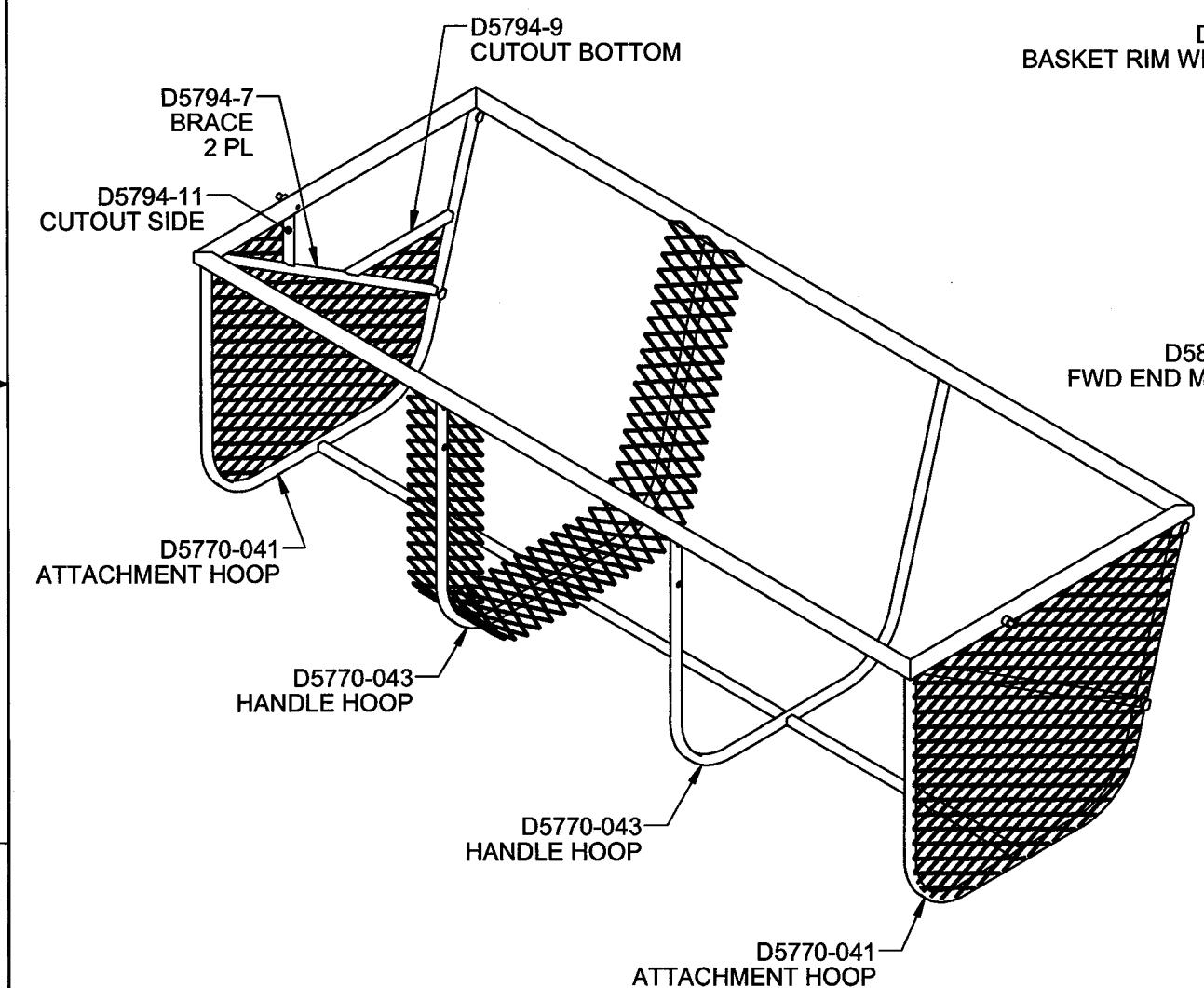
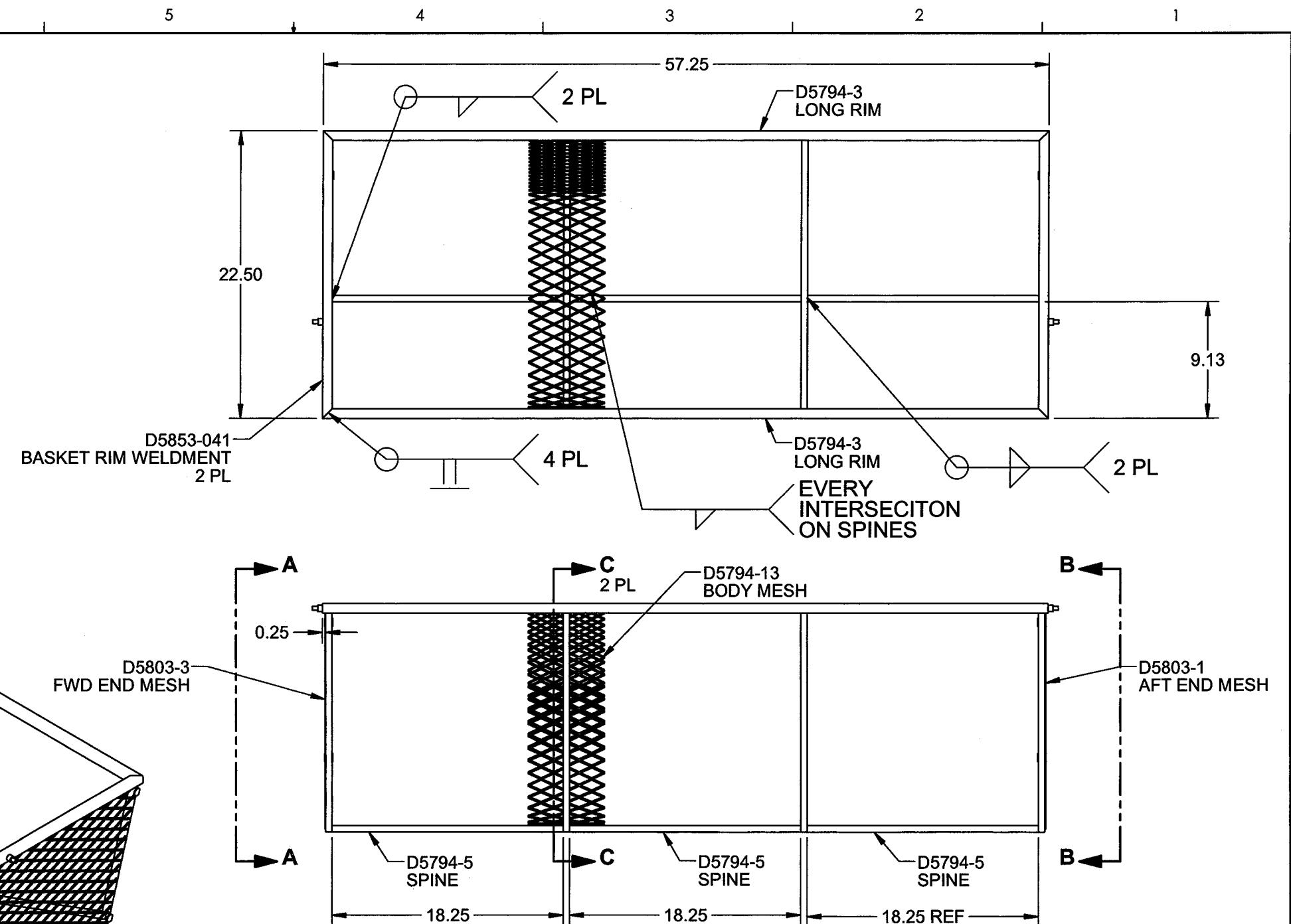


QTY -041	P/N	DESCRIPTION
X	D5794-041	SHORT BASKET BODY, LH
2	D5770-041	ATTACHMENT HOOP
2	D5770-043	HANDLE HOOP
2	D5794-3	LONG RIM
3	D5794-5	SPINE
2	D5794-7	BRACE
1	D5794-9	CUTOUT BOTTOM
1	D5794-11	CUTOUT SIDE
1	D5794-13	BODY MESH
1	D5803-1	AFT END MESH
1	D5803-3	FWD END MESH
2	D5853-041	BASKET RIM WELDMENT



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 21.58 lbs
- 8) WELD PER DART QSI 004. IT IS PERMISSIBLE TO BUFF OR GRIND TO CLEAN UP WELDS
- 9) DRILL #30 ($\phi 0.129$) VENT HOLES AS REQUIRED. FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD PRIOR TO FINISH.
- 10) WELD FIRST 5 MESH INTERSECTIONS DOWN EACH SIDE THEN EVERY 2ND INTERSECTION MINIMUM
- 11) WELD EVERY MESH INTERSECTION



D5794-041 SHORT BASKET BODY, LH
(DERIVED FROM AERO DESIGN P/N 77611-01)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED

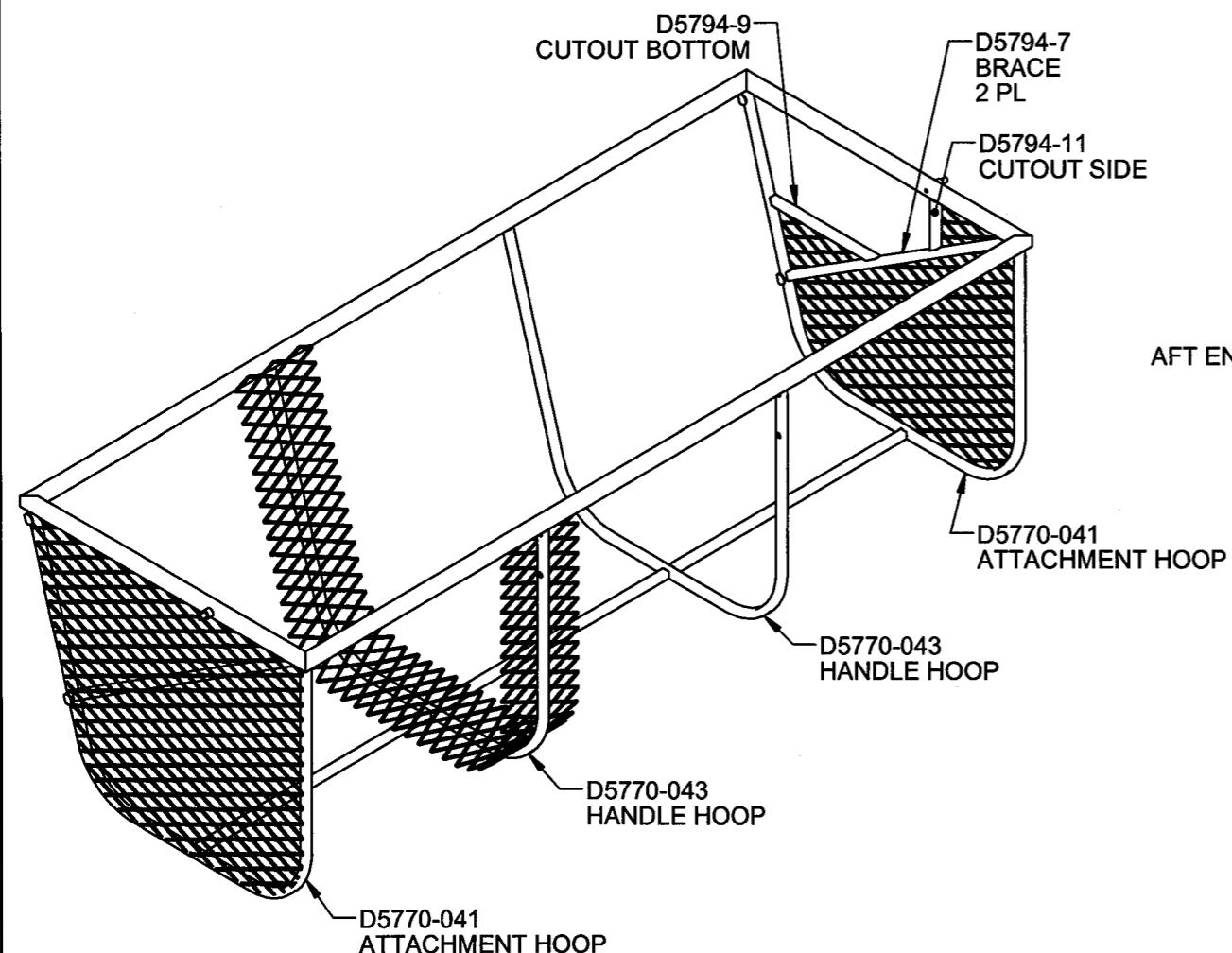
2021 MAR 16
H3 ECR 21-132 9

APPROVED

B	SHT 4&5: UPDATED NOTE 1. SHT 6: ADDED NOTE 8	JC	20.12.02
A	NEW ISSUE	ZF	20.01.14
REV.	DESCRIPTION		
DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	JC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SAD	DRAWING NO.	
MFG. APPR.	DD	D5794	REV. B
APPROVED	CP	TITLE	SHEET 1 OF 6
DE APPR.	CP	SCALE	
DATE	20.12.02	NTS	

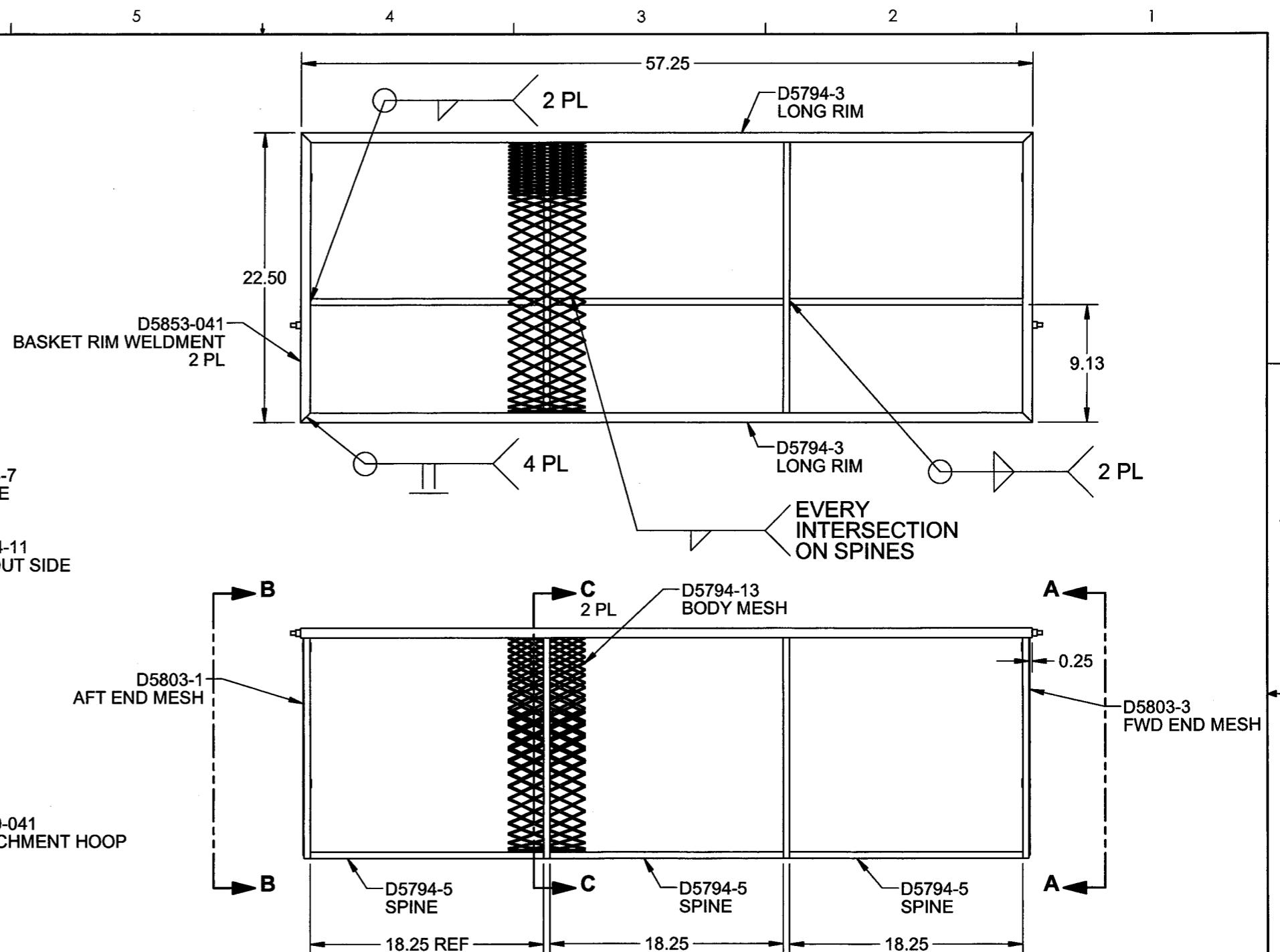
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QTY	P/N	DESCRIPTION
X	D5794-042	SHORT BASKET BODY, RH
2	D5853-041	BASKET RIM WELDMENT
2	D5794-3	LONG RIM
3	D5794-5	SPINE
2	D5794-7	BRACE
1	D5794-9	CUTOUT BOTTOM
1	D5794-11	CUTOUT SIDE
1	D5794-13	BODY MESH
2	D5770-041	ATTACHMENT HOOP
2	D5770-043	HANDLE HOOP
1	D5803-1	AFT END MESH
1	D5803-3	FWD END MESH



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
- 7) WEIGHT: 21.58 lbs
- 8) WELD PER DART QSI 004. IT IS PERMISSIBLE TO BUFF OR GRIND TO CLEAN UP WELDS
- 9) DRILL #30 ($\phi 0.129$) VENT HOLES AS REQUIRED. FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD PRIOR TO FINISH.
- 10) WELD FIRST 5 MESH INTERSECTIONS DOWN EACH SIDE THEN EVERY 2ND INTERSECTION MINIMUM
- 11) WELD EVERY MESH INTERSECTION



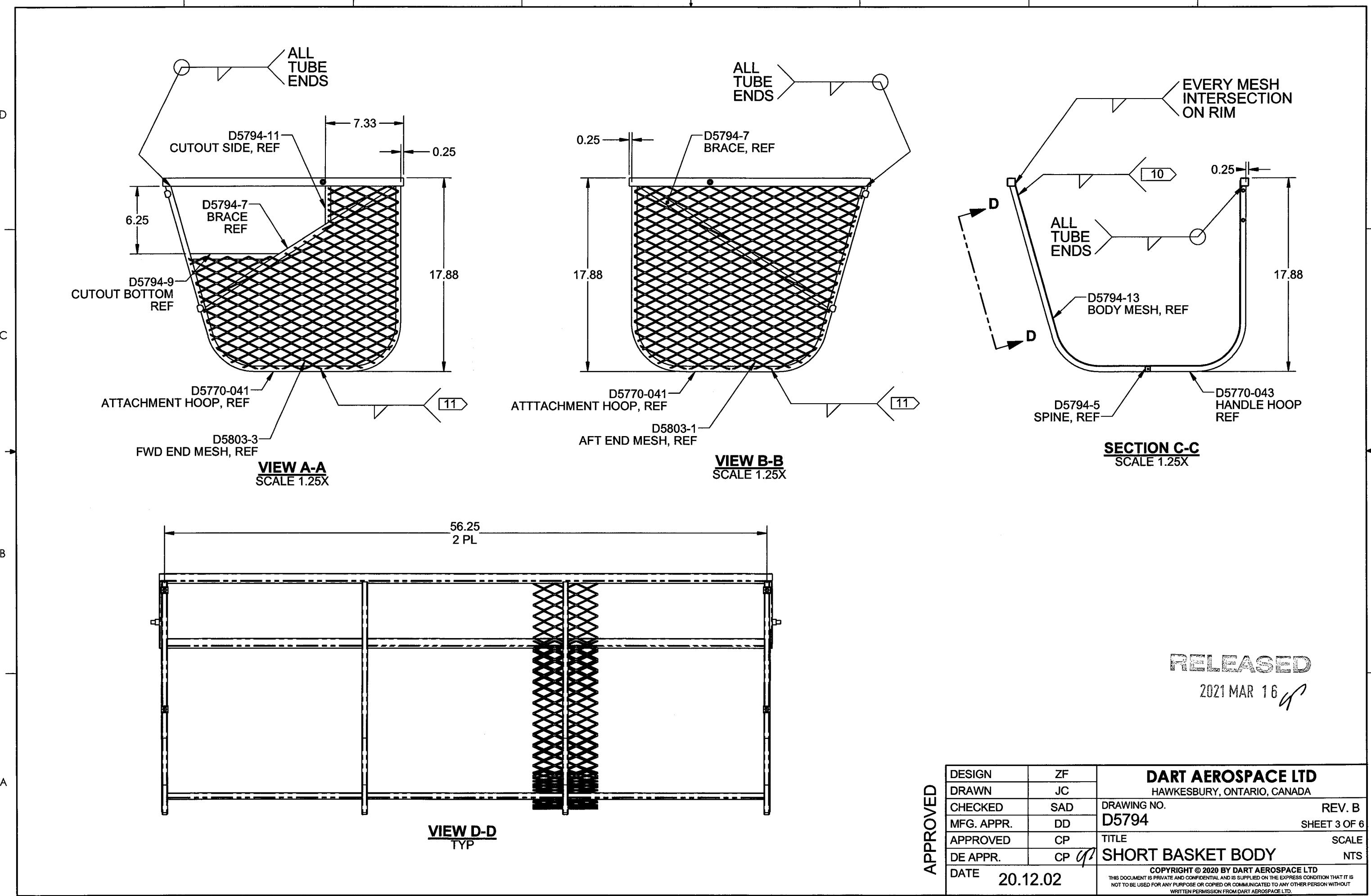
D5794-042 SHORT BASKET BODY, RH
(DERIVED FROM AERO DESIGN P/N 77611-01)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED

2021 MAR 16 *gf*

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	JC	
CHECKED	SAD	
MFG. APPR.	DD	
APPROVED	CP	
DE APPR.	CP <i>gf</i>	
DATE	20.12.02	SCALE NTS
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D

C

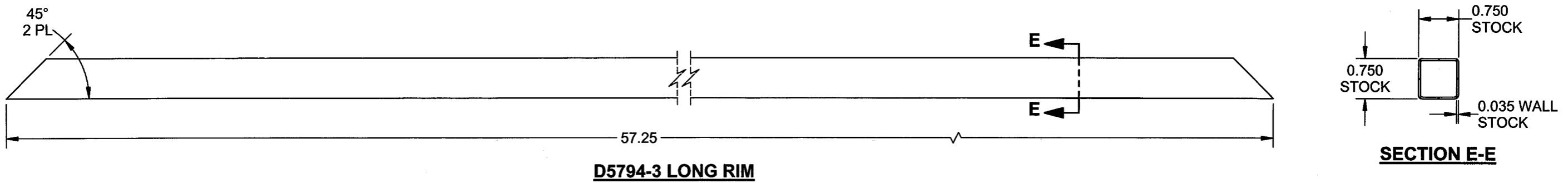
C

B

B

A

A



D5794-3 LONG RIM

RELEASED

2021 MAR 16 *g*

NOTES:

(B) 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 3/4 X 0.035 WALL
PER MIL-T-6736 OR AMS 6360/6371/6373
REF DART SPEC M4130N-TS0.750W.035

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010

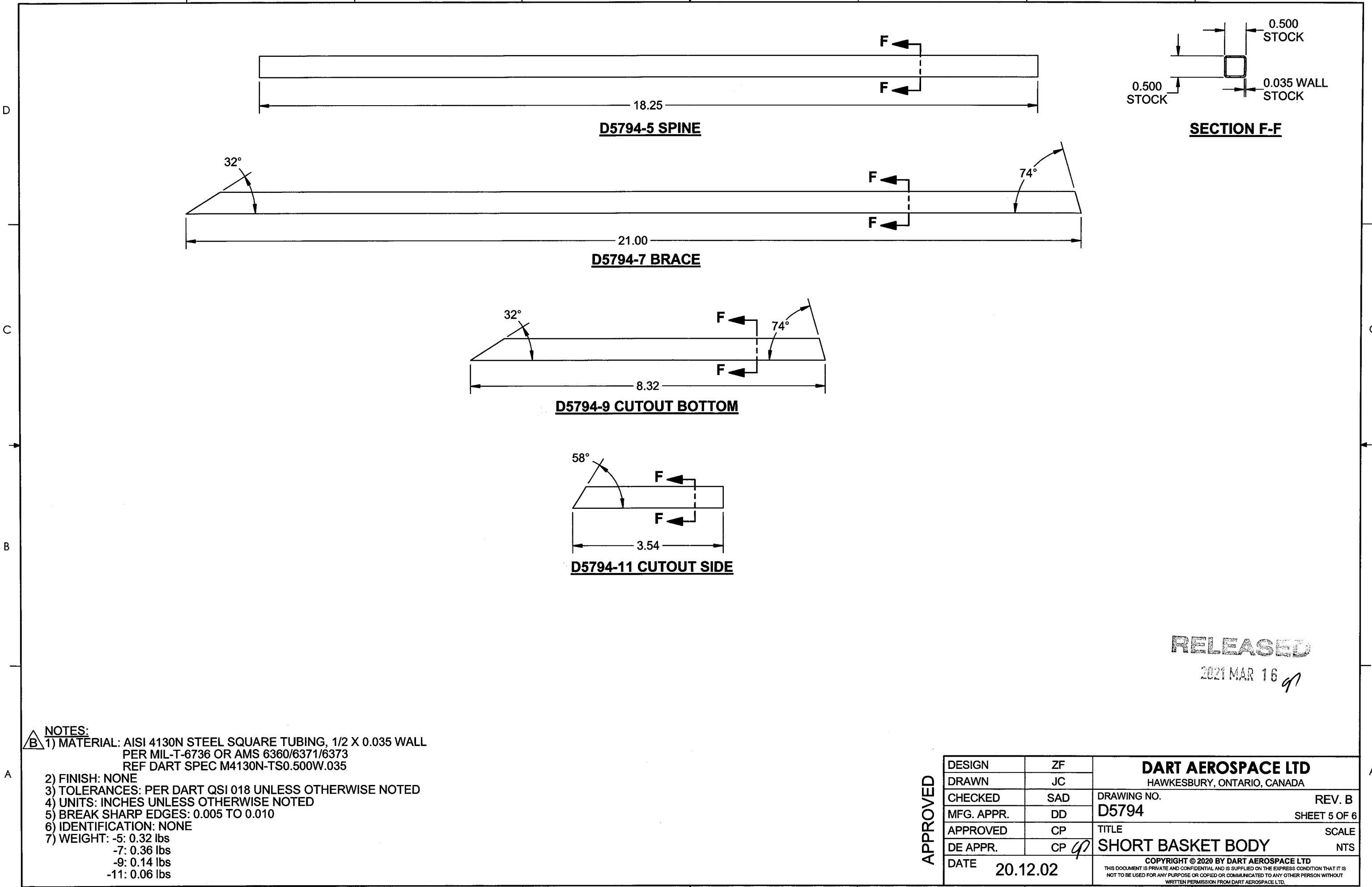
6) IDENTIFICATION: NONE

7) WEIGHT: 1.55 lbs

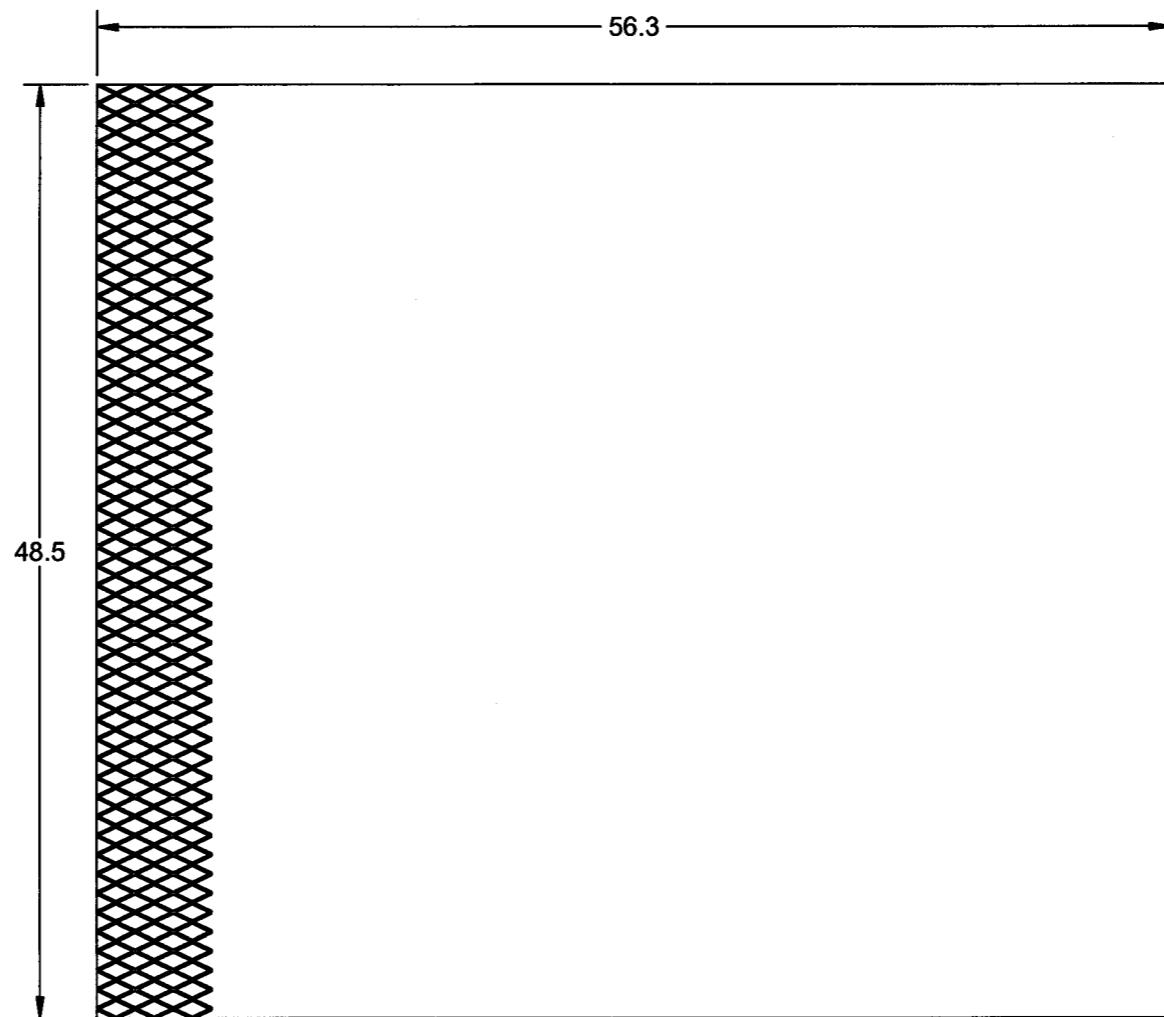
APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	JC	
CHECKED	SAD	DRAWING NO.
MFG. APPR.	DD	REV. B
APPROVED	CP	D5794
DE APPR.	CP <i>g</i>	SHEET 4 OF 6
DATE	20.12.02	TITLE SHORT BASKET BODY
		SCALE NTS
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1



D5794-13 BODY MESH
(FLAT VIEW, MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2021 MAR 16 *gj*

NOTES:

- 1) MATERIAL: CARBON STEEL EXPANDED METAL MESH 3/4-16F
PER ASTM F1267 OR MIL-M-17194D
REF DART SPEC M569EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 9.77 lbs
- 8) NOMINAL FINISHED SIZE SHOWN, CUT STOCK OVERSIZE AND TRIM ON ASSEMBLY



B

APPROVED	DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	JC		
	CHECKED	SAD		
	MFG. APPR.	DD		
	APPROVED	CP		
	DE APPR.	CP <i>gj</i>		
	DATE	20.12.02		
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REV. B SHEET 6 OF 6 SCALE NTS				